PLACARDS AND MARKINGS

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PLACARDS AND MARKINGS

11-1. PAINT AND MARKINGS.

This chapter contains markings and stencils applicable to the helicopter as illustrated in Figure 11-1 and 11-2. Refer to Illustrated Parts Breakdown manuals for complete part numbers required. Exterior paint requirements are illustrated in Appendix A

11-2, DECALS-APPLICATION.

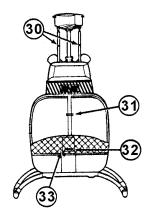
The following requirements and procedures are for the application of decals, both interior and exterior, to surfaces of the helicopter. Decals described herein are not intended for use on surfaces which become heated above 150F (66C) or on surfaces exposed to temperatures below minus 20F (-29C).

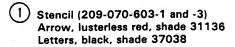
1. **Preparation of Receiving Surfaces**. Receiving surfaces will be nonporous, and free of dirt, grease, wax, and other contaminants.



EXERCISE CARE TO PREVENT TOULENE FROM CONTACTING NON METAL AND PAINTED SURFACES. WIPE DRY WITH A CLEAN CLOTH BEFORE TOULENE EVAPORATES

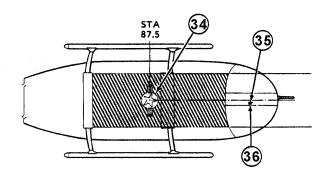
- a. **Nonmetal and painted surface.** Thoroughly clean nonmetal and painted surfaces with a clean cloth wetted with naphtha (C305). Wipe dry with a clean cloth before the naptha evaporates.
- b. Bare metal surfaces. Thoroughly clean bare metal surfaces with a clean cloth wetted with toluene (C-306). Exercise care to prevent toluene contacting nonmetal and painted surfaces. Wipe dry with a clean cloth before toluene evaporates
- 2. **Application of Pressure Sensitive Decals** (Adhesive Backed).
 - a. **Temperature restrictions.** For best adhesion apply pressure sensitive decals at temperatures above 60F (16C), activate decal adhesive with solvent recommended by manufacturer or commercial isopropyl alcohol.
 - b. **Application.** Remove liner from back of decal in one quick even motion rather than slowly. Align decal in correct position, and press one edge to surface by running finger along same edge. Hold the opposite edge tight and slightly away from surface. For large decals, rub unapplied portion to surface with firm overlapping strokes using a plastic squeegee. Puncture blisters caused by trapped air with a pin and work air out with thumb or squeegee pressure.







- (2) Color black shade No. 17038 located on both sides 6.0 inch height 4.0 inch width 1.0 inch stroke and spacing
- Decal, maximum allowable weight (31-043-4CHP) located on the inside of baggage compartment door



COLOR SCHEME	
COLOR	SHADE NO.
GLOSS BLACK	17038
CAMOUFLAGE BLACK	37038
GLOSS WHITE	17875
INTERNATIONAL ORANGE	12197

National insignia is 10.0 inches dia basic blue circle, excluding border. Locate on both sides & bottom:

Color

red shade No. 11136 white shade No. 17875 blue shade No. 15044

MAXIMUM ALLOWABLE WEIGHT 250 LBS. MAXIMUM ALLOWABLE WEIGHT PER SQ. FT. 86 LBS.

- 6 Paint 0.75 inch wide stripe black No. 37038
- 8 Decal (206-070-657-1) two required located inside on door post both sides top of decal forward
- (5) Stencil (206-070-619-101)
 CARGO MUST BE SECURED
 IN ACCORDANCE WITH
 FLIGHT MANUAL INSTR
 - 7) Paint door black No. 37038

EMERGENCY RELEASE

Figure 11-1. Paint and Markings (Sheet 1 of 3)

9 Decal (31-010-1Y) two required located inside door post both sides next to 204-070-546 decal

PUSH

(11) Decal (31-006-36)

FOOT SWITCH RADIO AND ICS

- (13) Decal (206-070-657-1) same as (8)
- 15 Decal (204-070-546-1) same as 10 two required
- 17 Stencils (206-070-924-1 and -3) one each required Arrow, lusterless red, shade 31136 Letters, black, shade 37038

JET INTAKE

- 19 0.50 inch dia dot on grip color insignia red No. 11136
 Also mark corresponding end of crosshead & pitch link assy
- 21) Black walkway coating (C205) on both sides
- Black walkway coating (C205) on top half of skid gear
- (24) Plate (100-030-1)



Decal (204-070-546-1) two
 required located inside on door post
 both sides with arrow pointing forward



(12) Decal (206-075-115-47)

FUEL QTY FULL ADJ FUEL QTY EMPTY ADJ

14 Decal (204-030-979-1) two required located inside on door post both sides



- (16) Jettison handles to be painted with alternating stripes of 0.12 inch wide gloss black color No. 17038 & 0.38 inch wide orange-yellow color No. 13538
- (18) Stencils (206-070-923-1 and -3) one each required
 Arrow, lusterless red, shade 31136
 Letters, black, shade 37038

JET EXHAUST

- 20 0.50 inch dia dot on grip color insignia white No. 17875
 Also mark corresponding end of crosshead & pitch link assy
- 0.50 inch dia dot on upper & lower surface of grip color insignia white No. 17875 on opposite side of hub 0.50 inch dia dot on upper & lower surface of grip. Color insignia red No. 11136

Figure 11-1. Paint and Markings (Sheet 2 of 3)

25) Decal (206-070-611-1) four required on inside of door with bar in line with centerline of handle (four doors)



- 27 Model designation 2.0 inch letters both sides color black No. 17038
- (29) Decal (206-076-303-3)

(26) Decal (31-043-75EHP)

FUEL CAP 91 U.S. GAL USE ASTM-D-1655 JET A, A-1, AND B.

28 Bureau serial number 4.0 inch letters both sides color black No. 17038

ENGAGE ROTOR BRAKE BETWEEN 38% & 25% ROTOR RPM

31 Decal (206-072-626-101) located on forward side of hat bin



O Decal (31-018-5 and -7) located on rotating controls



(32) Decal (31-045-6RFH)

CAUTION
DO NOT ADD WATER UNLESS BATTERY
IS FULLY CHARGED
SEE MAINTENANCE MANUAL

33 Decal, maximum ballast (31-043-10EGP) located inside battery compartment next to ballast plates

MAXIMUM ALLOWABLE BALLAST FWD 22 LBS.

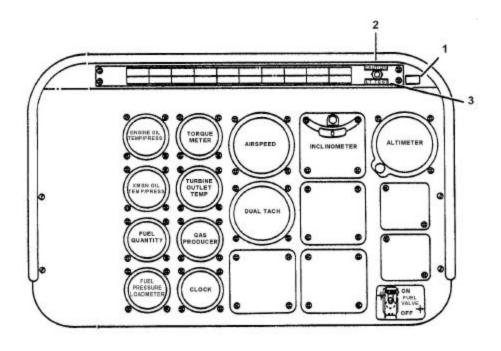
34 Same as **3**

35 Decal (206-070-695-3) one required

STATIC DRAIN (36) Decal (206-070-694-3) one required

PITOT DRAIN

Figure 11-1. Paint and Markings (Sheet 3 of 3)



HELICOPTER BUREAU NUMBER 161695 THROUGH 163347

- 1. Decal, Caution LT TEST
- 2. Decal, CAUTION
- 3. Decal, LT TEST

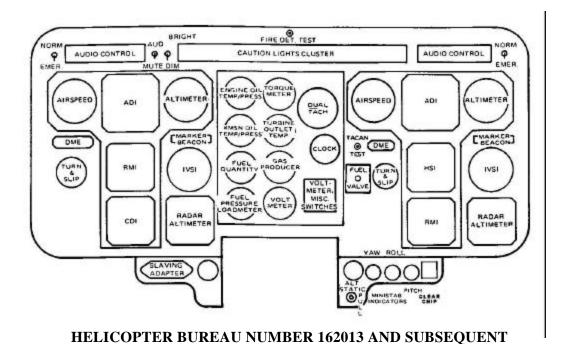


Figure 11-2 Instrument Panel - Placards and Markings